USTER® EVS FABRIQ VISION

The fabric quality assurance system

Technical Data

August 2022



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The fabric quality assurance system

Uster EVS Fabriq Vision ensures this is achieved, by using automated control during intermediate and final inspection. The system's ability to capture any visible defects allows fabric yield to be optimized and prevents claims.

Elements

of the Uster EVS Fabriq Vision installation



Basic installation

- 1 Test unit with spectroscopes
- 2 UEVS Control Unit including touchscreen monitor
- 3 All in one Album review workstation (without illustration)
- 4 Rollers (without illustration)

Options

- 5 All in one Control Unit (without illustration)
- 6 Additional All in one Album review workstation (without illustration)
- 7 Optimized Cut Control with laser pointer (without illustration)
- 8 Infrared marker (without illustration)
- 9 BFA Rollers (without illustration)

Basic installation

Overall installation	Functions	 Uster EVS Fabriq Vision visualizes defects onscreen in the user interface Integrated image acquisition and processing Real-time integrated image acquisition processing All defects are detected, categorized, saved and displayed on the operator interface High-speed detection capabilities Color (RGB) or black and white (monochrome) image processing Full color defect image display Album review cleans and optimizes for final cutting
	Included in the delivery	 Test unit with spectroscopes UEVS Control Unit including touch screen monitor Illumination unit

Encoder (length meter)Application software

- All in one Album review workstation with software

Subsystem of the Uster EVS Fabriq Vision:

Test unit (1)	Application range	 Recommended for woven, knitted and warp knitted fabrics Automotive, technical textiles and medical, home textiles, apparel and composites
Installation options	In-line	 After the coating-line, dyeing-line or at the exit of a finished range as stand-alone or together with Uster EVS Fabriq Shade
	Off-line	As a stand-alone system installed at the following locations: - Plant's final quality control post - Warehouse's incoming inspection post - Cut & sew mapping before spreading - Integrated with Uster EVS Fabriq Shade
	Illumination	 Depending on the characteristics of the defects the system can use either a transmitted or reflective light source, which can differ between the inspection lines
	Inspection width	 Inspection width = fabric width + lateral movement of the fabric caused by the fabric flow Max. fabric inspection widths: 2,250 mm 3,000 mm 4,400 mm Max. fabric width for BFA (Broken Filament Analyser)

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- 1,500 mm

UEVS Control Unit (2)	Computer software	 Uster EVS Fabriq Vision intuitive touch application software Windows operating system System pre-configured and locked down Simple full system update process
	Computer hardware	 Computer with Intel® processor 1 internal 500 GB hard drive
All in one Album review workstation (3)	Computer software	Album review workstation for the application of the album review only
Rollers (4)	Hardware	Material: Aluminum/Steel Roughness: Ra <1.6 µm Concentricity/runout 0.25 mm for Ø100/0.5 mm for Ø140 mm Ø100 mm, for long systems fabric width 3.7 & 4.4 m Ø140 mm
Options		
All in one Control Unit (5)	Application	Instead of Uster EVS Control Unit
Additional All in one Album review workstation (6)	Application range	Additional All in one Album review workstaion for the application of the album review only
Optimized Cut Control (UEOCC) with laser pointer (7)	Application range	 After the album review, the defect map is synchronized at the UEOCC, which stops the cutting table automatically at the precise point of the planned cut of defective fabric The laser pointer indicates the exact position of defects during the cutting table process
Infrared marker (8)	Application range	 To locate the exact position of defects and cutting points with high accuracy, Uster uses an infrared marker to put invisible marks on the fabric selvage This is used later in the sync process at the UEOCC, when the infrared sensor detects the invisible marks
BFA Rollers (9)	Hardware	Material: Aluminum/Steel Roughness: Ra <0.8 µm Concentricity/runout 0.05 mm diameter 100 and 140 mm

Application Software for Uster EVS Fabriq Vision

Reports	Type of report	 Defect map Defect images Defect lists Defects distribution Statistical graph Statistics per section Defects grading
	Album mode	 The album contains the history of past roll inspections Specific roll inspections can be recalled, which allows the user to perform the complete set of actions in offline mode
	Roll list	 The roll selection window allows to select a roll to work on, export and delete rolls
Coding and Manual Defect Classification	List of codes	 Alphanumeric codes can be attributed to the defects that are of importance
Classification	Manual Defect Classification	 The classification module enables the user to define and manually apply several defect classes to get a defect classification based on the classes defined The classification module is used to attain quickly most of the cases of a given defect type or to get an initial base classification
Cut Optimization	Cut Optimization module	 The Cut Optimization module allows optimizing for the best quality, ensuring the best yield It permits to cut out portions of bad quality fabric, defining the best length for each roll The Cut Optimization is a combination of various permutations and combinations based on the selection of options
Input data, output of results, languages, units system security	Dialog and report languages	English, German, French, Italian, Spanish, Portuguese, Turkish, Hebrew, Polish, Dutch, Czech, Chinese or Japanese can be selected (other languages on request)
	Possible units	 Length: foot, yard or meter Width: inch or millimeter Points per 100: foot, yard or meter Majors per 100: foot, yard or meter Speed: ft/min, yd/min or m/min
Selftest	Function check	Remote support capabilities built-inDiagnostic tools with extensive event logging

The fabric quality assurance system

Installation conditions

General	am	bient
conditio	ns	

Mill climate

- The temperature should be maintained below $45^{\circ}\,\mathrm{C}$ and humidity should be kept below 80% without condensation
- The general electronic devices of the system may behave abnormally and usually have higher failure rates above the

specified limits

Installation

Electrical connection

Single phase with protective conductor

Mains voltage range

115 VAC or 230 VAC

Mains frequency

50/60 Hz

Power

consumption

Maximum 1,000 VA

Compressed air connection

Not required

Single phase with protective conductor

Proper grounding cable and connection pit >4 mm²

Uninterrupted power supply (UPS)

UPS must be provided by the customer

UPS Bypass Type ON-Line or Line-Interactive

 $D \times W \times H$

Max. dimensions

to store

290x400x130 mm in control unit cabinet

Cabillet

Electrical Input Nominal Voltage According to local standards

Frequency According to local standards

Output Nominal Output

Voltage

120 VAC or 230 VAC

Power Capacity 850 VA/480 W

Voltage regulation +/-3%

Environment Safety markings According to local standard

Ambient operating

temp.

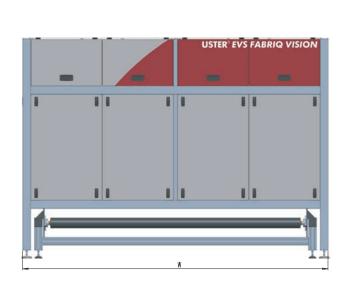
0 to 45 °C

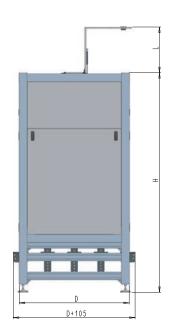
Relative humidity 0 to 80%

Connections Input Connector IEC C14

Output Connectors 2x IEC C13

Fabriq Vision test unit

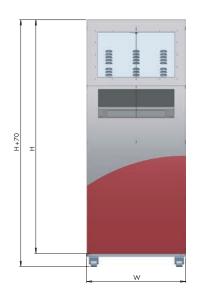




Fabriq Vision test unit Dimensions in mm (referring to drawing above)	Inspection width mm	W=width mm	H=height mm/Total	D=depth mm	Weight kg (inlcuding rollers)	L=Height of lid on top (mm)
	BFA 1,500	2,260	2,150/2,600	800	1,100	450
	2,250	3,000	2,150/2,600	680/1,080	600	450
	3,000	3,740	2,150/2,600	680/1,080	700	450
	3,700	4,440	2,150/2,600	680/1,080	800	450
	4,400	5,140	2,150/2,600	680/1,080	900	450

Fabriq Vision test unit Dimensions in yards (referring to drawing above)	Inspection width yds	W=width yds	H=height yds/Total	D=depth yds	Weight kg (inlcuding rollers)	L=Height of lid on top (yds)
araning and re,	BFA 1.64	2.47	2.35/2.84	0.88	1,100	0.49
	2.46	3.28	2.35/2.84	0.74/1.18	600	0.49
	3.28	4.09	2.35/2.84	0.74/1.18	700	0.49
	4.05	4.85	2.35/2.84	0.74/1.18	800	0.49
	4.81	5.62	2.35/2.84	0.74/1.18	900	0.49

UEVS Control Unit





UEVS Control Unit Dimensions in mm (referring to drawing above)	W=width	H=height	D=depth	Weight
	mm	mm	mm	kg
(referring to drawing above)	650	1,550	440	85

UEVS Control Unit Dimensions in yards (referring to drawing above)	W=width	H=height	D=depth	Weight
	yds	yds	yds	Ibs
	0.71	1.7	0.48	187

Uster Technologies has made all possible efforts to ensure that all information is accurate at the time of publication. Hereby it is declared that alterations to the product may be possible at any time. In these cases the information contained in this technical datasheet is subject to change without notice.

August 2022



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